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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

IN THE MATTER OF THE APPLICATION FOR PATENT

OF: Arndt GLAESSER

USSN: to be assigned - new

FILED: January 9, 2006

FOR: MILLING METHOD FOR THE PRODUCTION OF COMPONENTS

INTERNATIONAL APPLICATION: PCT/DE2004/001426
INTERNATIONAL FILING DATE: 3 JULY 2004

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SECOND PRELIMINARY AMENDMENT

Dear Sir:

After granting a filing date and calculating the filing fee for this new patent application, but before the first examination, please amend the application as follows.

[AMENDMENT FOLLOWS ON NEXT PAGE]